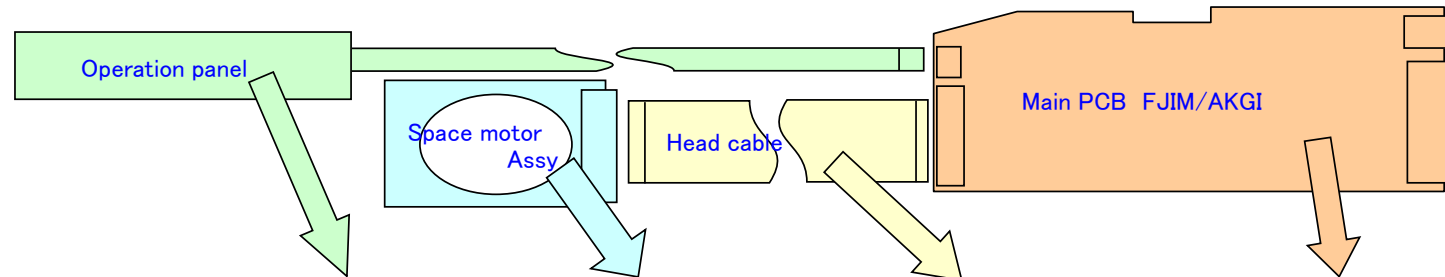


## ML500 series Maintenance Combination list



Combination List

No.	Machine type	Case	Terminal Thickness	Network	User	New Unit Revision	Operation panel		Space motor Assy		Head cable		Main PCB	
							Parts Name	Parts Number	Parts Name	Parts Number	Parts Name	Parts Number	Parts Name	Parts Number
1	ML520/1	Old maintenance	0.5mm	Non	ODA	A	Operator panel board	YA4042-1516G002	Space motor Specification	YA4025-3250G001	Head cable	PU4007-1193P001 (Narrow)	FJIM-Printed Circuit Board Specification	YA4042-1515G301
2					OEL	A								40727805
3					INT	A								YA4042-1515G302
4		New maintenance	0.3mm	Non	ODA	B		42169702		42169601		42279801(Narrow) 42279802(Wide)		40727806
5					OEL	D								40727811
6					INT	D								40727810
7					ODA	D								40727812
8	ML590/1	Old maintenance	0.5mm	Non	ODA	B	Operator panel board	YA4042-1516G001	Space motor Specification	YA4025-3250G001	Head cable	PU4007-1193P001 (Narrow)	AKGI-Printed Circuit Board Specification	YA4042-1514G301
9					OEL	A								YA4042-1514G401
10					INT	A								YA4042-1514G402
11					Unisys	A								YA4042-1514G311
12		New maintenance	0.3mm	Non	ODA	C		42169701		42169601		42279801(Narrow) 42279802(Wide)		40727309
13					OEL	D								40727314
14					INT	D								40727313
15					Unisys	D								40727318
16					ODA	D								40727315

Note : Red parts number is new drawing

## Point of view of new part and old part

### 1) Printer Out side (Printing of Label)

[Example]

Serial No.  
009A1234567  
GE5258A      Made in Thailand

2 05 A 1234567

7-digit serial No. starting from  
Revision level(in alphabetical order of A,B,C and so on.)  
Production month  
Final digit of the dominical year

Terminal Thickness 0.5mm type

Mark accompaniment be correspondence 0.3 mm  
[Example]

Serial No.  
009D4 000001  
GE5258A      Made in  
Thailand

2 06 D 4000001

7-digit serial No. starting from (The number of the head is 4.)  
Revision level(in alphabetical order of D, E, F and so on.)  
Production month  
Final digit of the year

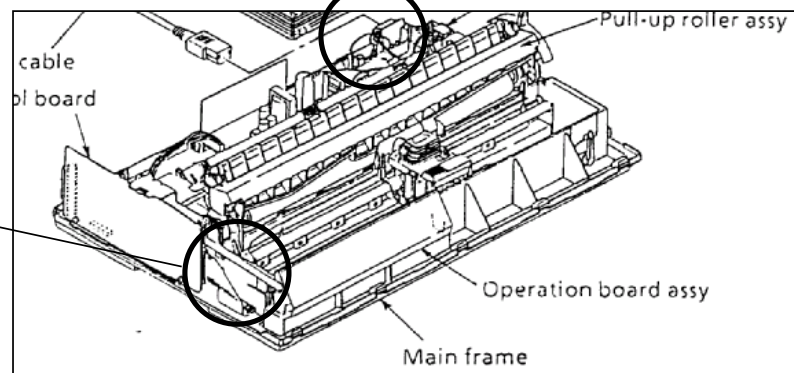
Terminal Thickness 0.3mm type

ただし、Unisys向けについては、  
シリアルナンバーを、Unisysから  
の指示で印刷するため、先頭の  
数字を"4"にはせず、リビジョンを  
"D"にし、さらに右上に"●"を追  
加するのみとする。

### 2) Printer Out side (Printing of Label)

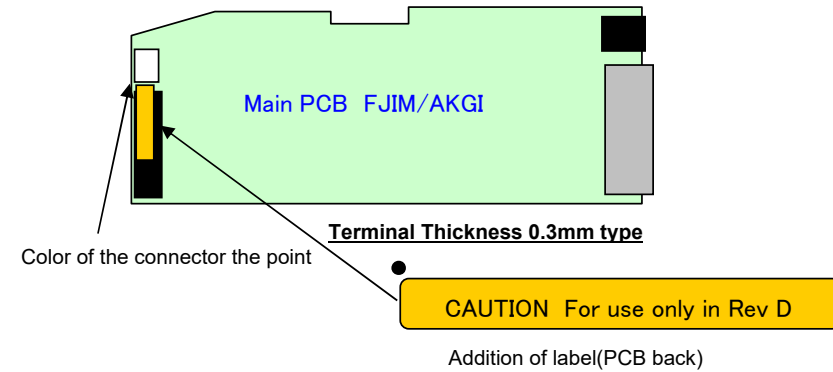
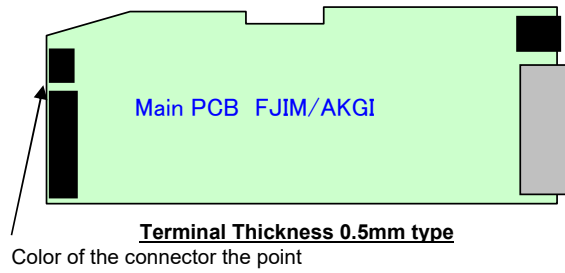
#### CAUTION

Use parts only with caution label in yellow  
to Control board, Carriage cable, Space motor  
assy and Operator panel cable.

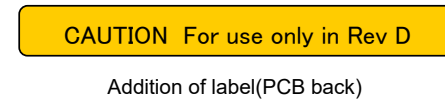
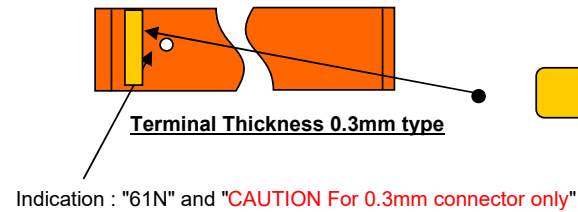
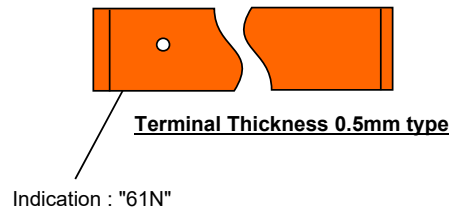


Terminal Thickness 0.3mm type

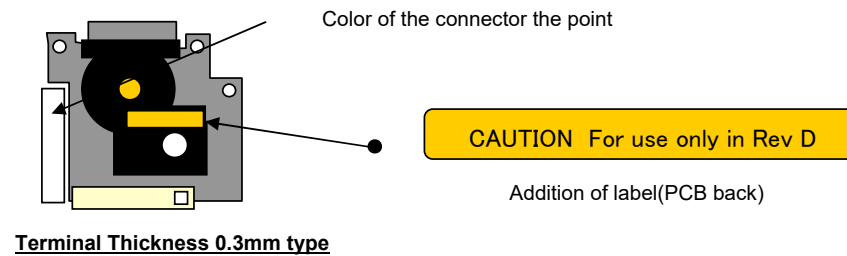
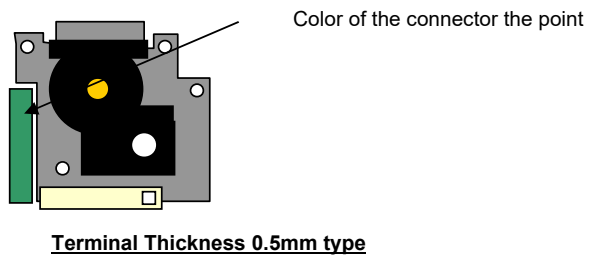
### 3) Main PCB



### 4) Head Cable



### 5) SP motor Assy



6) Operator panel

